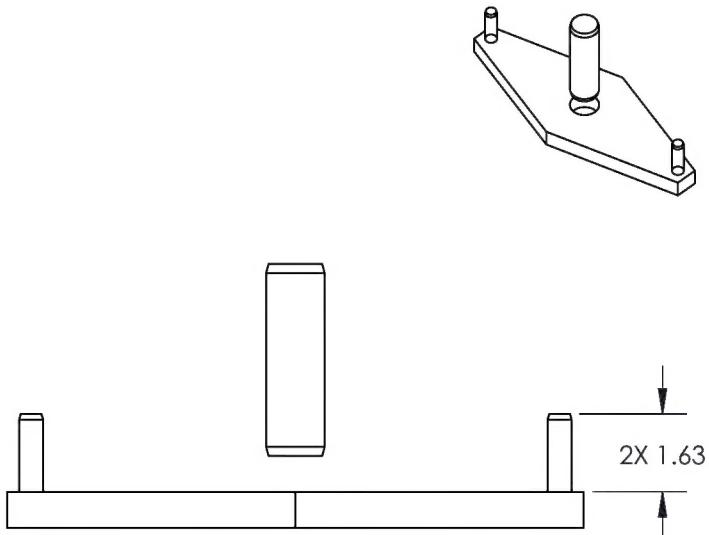
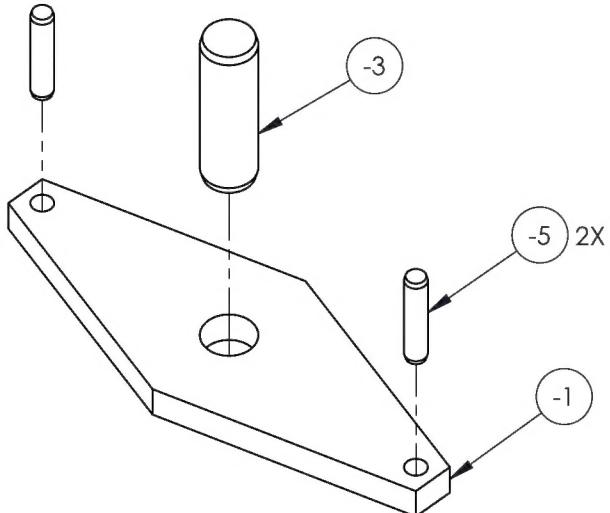


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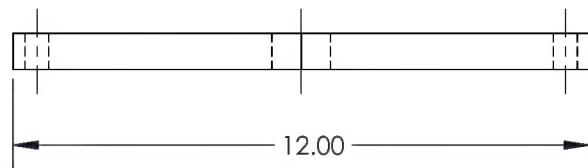
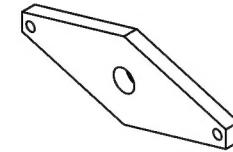
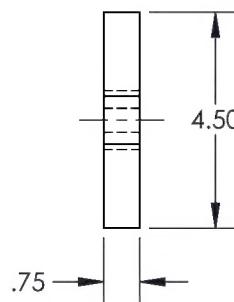
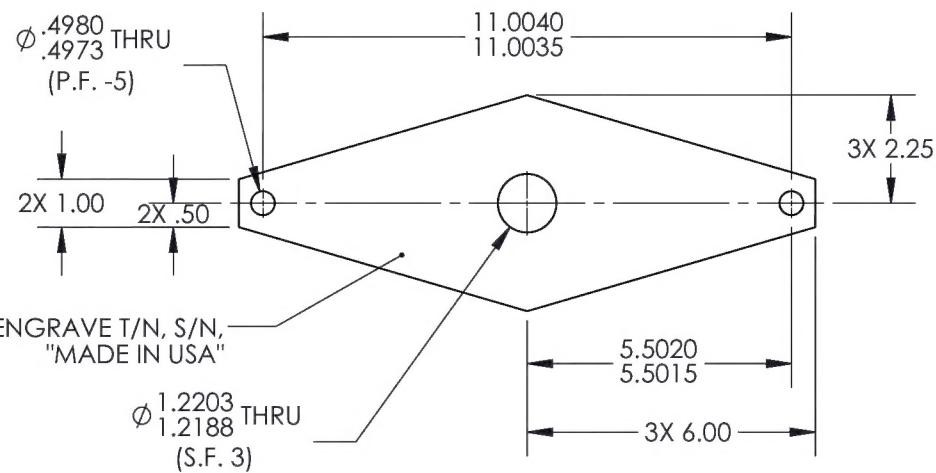
REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
A		ADDED ENGRAVING AND PRESS FIT NOTES, ADDED ASSEMBLY DRAWING.			4/11/2007		
1A		CH'D REVISIONS FROM ALPHABETICAL TO NUMERICAL, CH'D TITLEBLOCK AND REVISION BLOCK, LABELED PARTS. -1, -3 & -5 CORRECTED P/N VIEWS. -1 CH'D ENGRAVE NOTE.			1/4/2009	RJC	RW
2	16-0232	ADDED DIM 2X 1.63, -1, -3 & -5 ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. -1 CH'D DIM WAS Ø.4990/.4985 (X2) IS 2X Ø.4980/.4973 (P.F. -5), WAS Ø1.2203/1.2188 IS Ø1.2203/1.2188 (S.F. -3), WAS 2.25 IS 3X 2.25, CH'D MATERIAL WAS T018 IS A36/1018/1020 HR. -3 CH'D DIM WAS Ø1.2185/1.2180 IS Ø1.2185/1.2180 (S.F. -1), WAS .19 TYP. IS 2X .19, WAS 15° TYP. IS 2X 15°. -5 CH'D DIM WAS Ø.4990/.4985 IS Ø.4990/.4985 (P.F. -1), WAS .12 TYP. IS 2X .12, WAS 15° TYP. IS 2X 15°.			11/22/2016	RJC	JAG



TITLE		DART	
		AEROSPACE	
DWG NO.		RBT18529	
REV		2	
MATERIAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .005 FRACTIONS ± 1/8	
TREAT		.XX ± .01 ANGLES ± 5°	
FINISH		.X ± .1 SURFACES = 125	
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY:		PERRITT	
CHECKED:		DUERFELDT	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:4	DATE
ASSY QTY		7/1/2005	SHEET 1 OF 4
ASSY QTY		USED ON MODEL	
B/O		BELL 212	
Part #			
UNIT QTY			
Description			
Material			
B/O INFORMATION OR SPECIFICATIONS			
PG.			
-1 1 BASE			
A36/1018/1020 HR			
-3 1 CENTER PIN			
STRESS PROOF			
-5 2 PIN			
01			

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		ADDED ENGRAVING AND PRESS FIT NOTES.	4/11/2007		
1A		-1 CORRECTED P/N VIEW, CH'D ENGRAVE NOTE.	1/4/2009	RJC	RW
2	16-0232	-1 CH'D DIM WAS \varnothing .4990/.4985 (X2) IS 2X \varnothing .4980/.4973 (P.F. -5), WAS \varnothing 1.2203/1.2188 IS \varnothing 1.2203/1.2188 (S.F. -3), WAS 2.25 IS 3X 2.25. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D, CH'D MATERIAL WAS 1018 IS A36/1018/1020 HR.	11/22/2016	RJC	JAG



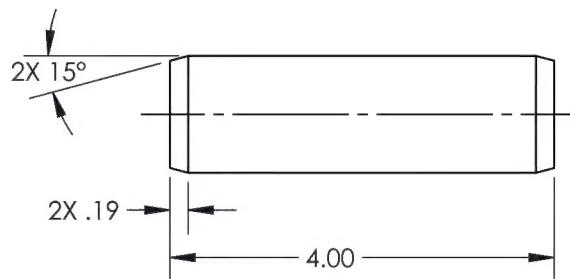
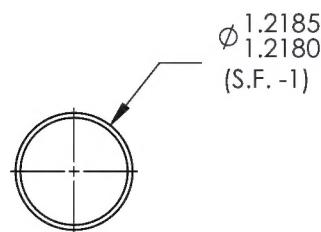
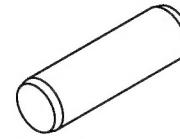
(-1)

BASE

DART AEROSPACE	
TITLE	
T/R TRUNION CENTER TOOL	
DWG NO.	
RBT18529-1	
REV 2	
MATERIAL A36/1018/1020 HR	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.000 ± .005 FRACTIONS ± 1/8	
.00 ± .01 ANGLES ± 5°	
.01 ± .1 SURFACES = 125	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC QMSI-6.2.2, B.O. REV D	
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
BELL 212	
SCALE 1:4	DATE 7/1/2005
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1A		-3 CORRECTED P/N VIEWS.	1/4/2009	RJC	RW
2	16-0232	-3 CH'D DIM WAS Ø1.2185/1.2180 IS Ø1.2185/1.2180 (S.F. -1), WAS .19 TYP. IS 2X .19, WAS 15° TYP. IS 2X 15°, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	11/22/2016	RJC	JAG



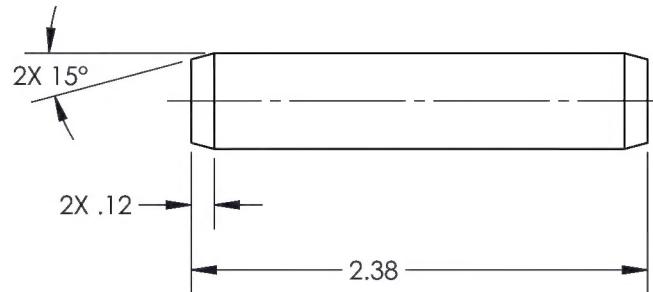
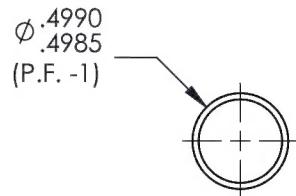
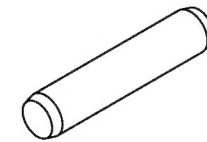
(-3)

CENTER PIN

	
TITLE	T/R TRUNION CENTER TOOL
DWG NO.	RBT18529-3
REV	2
MAT'L	STRESS PROOF
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	X ± .1 SURFACES = 125 ✓
DRAWN BY:	PERRITT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:2
DATE	7/1/2005
SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1A		-5 CORRECTED P/N VIEW.	11/22/2016	RJC	RW
2	16-0232	-5 CH'D DIM WAS Ø.4990/.4985 IS Ø.4990/.4985 (P.F. -1), WAS .12 TYP. IS 2X .12, WAS 15° TYP. IS 2X 15°, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	11/22/2016	RJC	JAG



(-5)

PIN

DART AEROSPACE	
TITLE	
T/R TRUNION CENTER TOOL	
DWG NO.	
RBT18529-5	
REV 2	
MATERIAL 01	
HEAT	
TREAT	
FINISH BLACK OXIDE	
SPEC QMSI-6.2.2, B.O. REV D	
DRAWN BY: PERRITT	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE	1:1
DATE	7/1/2005
SHEET 4 OF 4	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
X ± .1 SURFACES = 125

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL
BELL 212